



List 521

OSG COBALT HSS EBD

SPEED
FEED
1504

HSS-Co

BR

2 FLUTE

30°

WELDON
FLAT

STUB

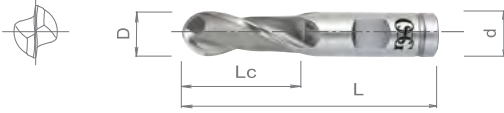
REG

LONG

PACKED
1 PIECE

Cutting Diameter Tolerance

1/8" ≤ D ≤ 1-1/2" +0.0011 / -0"



EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)
5210100	●	1/8	0.375	2.313	0.375
5210200	●	3/16	0.500	2.375	0.375
5210300	●	1/4	0.625	2.438	0.375
5210400	●	5/16	0.750	2.500	0.375
5210500	●	3/8	0.750	2.500	0.375
5210600	●	3/8	1.500	3.250	0.375
5219600	●	7/16	1.000	3.000	0.500
5211100	●	1/2	1.000	3.000	0.500
5217100	●	1/2	2.000	4.000	0.500
5211200	●	9/16	1.125	3.125	0.500
5211300	●	5/8	1.125	3.125	0.500
5212100	●	5/8	1.375	3.500	0.625
5211500	●	3/4	1.313	3.313	0.500
5213100	●	3/4	1.625	3.875	0.750
5214300	●	3/4	3.000	5.250	0.750
5213200	●	7/8	1.875	4.125	0.750
5214100	●	7/8	2.000	4.250	0.875
5213300	●	1	2.250	4.500	0.750
5215100	●	1	2.250	4.750	1.000
5215200	●	1-1/8	2.250	4.750	1.000
5216100	●	1-1/4	2.500	5.000	1.250
5216200	●	1-1/2	2.500	5.000	1.250

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request.

STE

P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium								
Low	Medium	High			6061	Casting				Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC		
1010	1035	1065	4140	4340	300	400	17-4 PH	6061	7075								
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

